

Technical Information

Adhesin J 1650



Type of adhesive Acrylic dispersion

Field of application Manufacture of envelopes
Adhesive for acrylic gumming of envelopes

Product specifications

Test Method

Viscosity 2500 - 5000 mPa.s

Brookfield RVT, 3/20/23,

pH 7 - 8.6

Product properties

Film The adhesive amount depends on the structure of the surface and the paper quality. An adhesive amounts of 18-23 g/m² (dried substance) is recommended.

Processing

Application Winkler 202, 348, 248, 249, 627 and 102
Most suitable processing temperature : 18 - 25 °C.

Dilution ADHESIN J 1650 cannot be diluted with cold water.

Cleaning Uncured adhesive residues can easily be removed with water. Dried adhesive films can be removed with our cleaning agent A 1920.

Disposal see Safety Data Sheet

Protective Measures see Safety Data Sheet

Storage Conditions

Shelf Life In closed original packaging 6 months from date of production.
Optimum storage temperature: 15 - 35 °C, protect from frost. Close containers thoroughly after use.

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention November 2005

Van Asperen Kleefstoffen B.V. Vaartweg 106 8243 PP Lelystad
Tel: +31 (0) 320-260261 Fax: +31 (0) 320-260050
Email: info@van-asperen.nl Web: www.van-asperen.nl

